10

> 1 s

A method of fabricating a microelectromechanical system, comprising:

providing a substrate having a device layer; etching a first trench in the device layer, the first trench surrounding a first region of the substrate;

depositing a dielectric isolation layer in the first trench; and

etching a second trench in the device layer, the second trench located in the first region and defining a microstructure.

- 2. The method of claim 1 further comprising forming circuitry in a second region of the substrate outside the first region.
- 3. The method of claim 2 further comprising depositing an electrical connection over the first trench to connect the microstructure to the circuitry.
- 4. The method of claim 1 further comprising depositing a filler material over the isolation layer in the first trench.
- 5. The method of claim 1 wherein the isolation layer fills the first trench.
- 6. The method of claim 1 wherein the substrate further includes a handle layer and a sacrificial layer.
- 7. The method of claim 6 wherein the method further comprises removing a portion of the sacrificial layer to release the microstructure.

30

10

Mary Short

8. The method of claim 7 wherein the step of etching the first trench etches through the device layer to expose the sacrificial layer.

- 9. The method of claim 7 wherein the step of etching the second trench etches through the device layer to expose the sacrificial layer.
- 10. The method of claim 6 wherein the sacrificial layer includes silicon dioxide.
- 11. The method of claim 1 wherein the device layer includes epitaxial silicon.
- 12. The method of claim 1 wherein the isolation layer includes silicon nitride.
- 13. A microfabricated device, comprising:

a substrate having a device layer;

an isolation trench extending through the device layer and surrounding a first region of the substrate, the isolation trench including a lining of a dielectric insulative material; and

- a plurality of microstructure elements formed from the device layer in the first region and laterally anchored to the isolation trench.
- 30 14. The device of claim 13 wherein the isolation trench further includes a filler material deposited on the lining and filling the trench.

5

10

- The device of claim 13 wherein the lining fills the trench.
- 16. The device of claim 13 further comprising circuitry formed in a second region of the substrate outside the first region.
- 17. The device of claim 16 further comprising an electrical connection disposed over the isolation trench to connect at least one of the microstructure elements to the circuitry.
- 18. The device of claim 13 wherein the substrate further includes a handle layer and a sacrificial layer.
- 19. The device of claim 18 wherein the sacrificial layer includes silicon dioxide.
- The device of claim 18 wherein at least a portion of the sacrificial layer is removed from the first region to form a gap between the microstructure elements and the handle layer.
- 21. The method of claim 13 wherein the device layer includes epitaxial silicon.
- 22. The method of claim 13 wherein the lining includes silicon nitride.

30